Refill Instructions

Lexmark 18L0042;

1. To locate the filler hole of the cartridge you must remove the plastic cover. This cover must be removed before refilling it with ink by carefully prying it off with a thin metal blade, such as a thin flathead screwdriver.

Another method is to lay the cartridge on its side, and grasp it firmly, and then break the seal by striking it with a blunt object.



Important: Make certain that the sensors on the back of the cartridge do not get damaged.

- 2. Attach the filling needle to the syringe and fill with the proper color of ink.
- 3. Insert the filling needle into the corresponding hole of the color to be refilled, (see diagram) and push as far down into the cartridge.

Note: You may feel a slight pressure due to the sponge inside the cartridge.

4. Slowly inject approximately 4-6 ml of ink, per chamber, into the cartridge and stop when the ink begins to surface.



Important: The sponge inside is white. In order to prevent overfilling the chamber, the color of the sponge must remain white. As soon as the ink starts to bubble near the needle, stop injecting, because the cartridge is full.

- 5. Rinse the syringe and the needle with water and dry between each color refilling and store for future use.
- 6. The cover can be remounted securely with a piece of adhesive tape.

Note: After refilling the cartridge change the settings on your printer to best print and run 6-7 test pages to restore the print quality.

Note: Immediately refill any cartridge that has become empty.