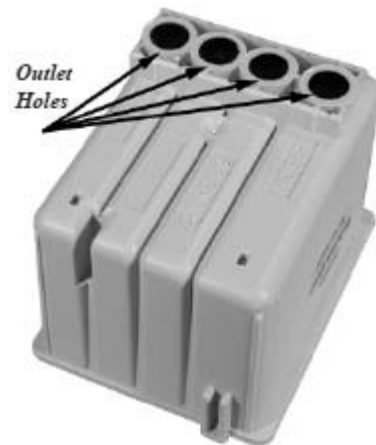# Refill Instructions
Epson S020138;

1. Use a piece of tape to seal the outlet hole(s) in the base of the cartridge.

2. Attach the needle to the syringe and fill with the appropriate color ink.

3. Push needle through the label all the way into the cartridge of the proper filling hole. Slowly inject approximately 5-8 ml of ink into the chamber(s) until the ink surfaces at the filling hole.

4. Use tape to seal the hole(s) made in the top label.

5. Unused ink may be returned to the bottle. Rinse the syringe with water and dry between each color refill or store for future use.

6. Reinsert the cartridge leaving the transparent tape on the outlet hole(s), see general tips, and run 1 - 3 cleaning cycles as per printer instructions. If necessary leave cartridge in printer for up to 24 hours to allow ink to flow to the print head.

NOTE: This time is greatly reduced if the cartridge refilled before it is completely empty.